

PRODUCT ALERT - VOLUNTARY RECALL

IMPORTANT NOTICE

DATED 06-29-12

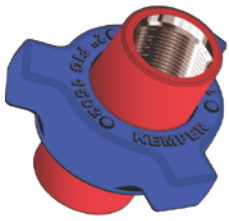
REGARDING POTENTIAL FALSE MAKE-UP OF:
3" FIG. 602 FEMALE/THREADED UNION COMPONENT
WITH A
3" FIG. 1502 **HEAVY DUTY (HD)** WING NUT (only HD)

TO: All Kemper Valve and Fittings customers who have in their possession (in use or in stock), *ANY product* utilizing ANY manufacturer's 3" Fig. 602 Female/Threaded Union connection along with *ANY product* utilizing a Kemper 3" Fig. 1502 **Heavy Duty** Wing Nut. Fig. 1502 **Heavy Duty** Wing Nuts are sold for use ONLY on Manifold Trailers. The HD connection was designed in response to customer demand for a more durable connection to be used exclusively on certain (not all) styles of Kemper Manifold Trailers. Consequently, many customers will not be affected.

ISSUE: Kemper Valve and Fittings has become aware of the potential for a false make-up between a 3" 602 Female Union Component and a 3" 1502 **Heavy Duty** Wing Nut. This false make-up gives the impression that a proper, safe and leak-proof connection has been made. This may result in a connection that leaks, and/or comes apart and could cause serious injury or death.

HOW TO IDENTIFY: See below diagram on Page 2 - MIS-MATCH (Figure 1).

- 1) Loose or sloppy fit as a result of inadequate thread flank overlap between the nut, female, and male connection. The connection will still be drawn together. This may give the FALSE impression that a proper connection had been made.
- 2) Excessive thread nut overhang as depicted in the mis-match figure on the following page. This overhang is almost (3) full turns (.920 inches) past the end of the female threads.



PRODUCT ALERT - VOLUNTARY RECALL

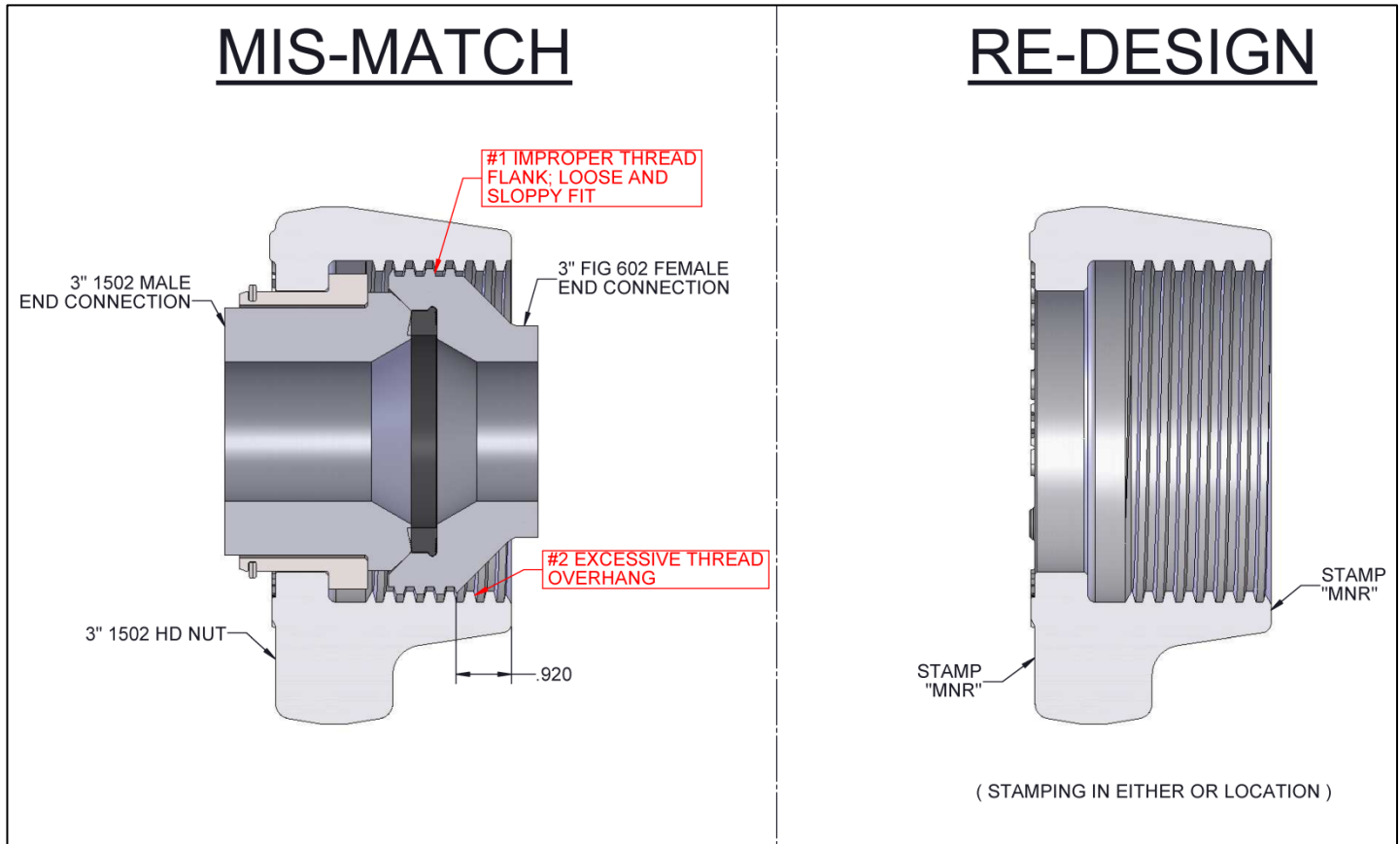


Figure 1

! NOTE !

Minimal thread engagement and improperly exposed threads.

STOP and DO NOT USE if the assembled components exhibit the conditions shown above!

CORRECTION: The HD connection has been redesigned to totally eliminate the chance of mis-match with a 602 female connection. Identified with stamping “MNR” on nut as per diagram above RE-DESIGN (Figure 1).

WHAT TO DO: If you have these components in use or in stock, take immediate steps to insure that these two classes of parts are **NEVER** used together in an assembled connection. If you have any questions, please contact your local Kemper Sales Representative.

! WARNING !