PRODUCT ALERT - VOLUNTARY RECALL

IMPORTANT NOTICE DATED 06-29-12

REGARDING POTENTIAL FALSE MAKE-UP OF:
3” FIG. 602 FEMALE/THREADED UNION COMPONENT
WITH A
3” FIG. 1502 HEAVY DUTY (HD) WING NUT (only HD)

TO: All Kemper Valve and Fittings customers who have in their possession (in use or in stock), ANY product utilizing ANY manufacturer’s 3” Fig. 602 Female/Threaded Union connection along with ANY product utilizing a Kemper 3” Fig. 1502 Heavy Duty Wing Nut. Fig. 1502 Heavy Duty Wing Nuts are sold for use ONLY on Manifold Trailers. The HD connection was designed in response to customer demand for a more durable connection to be used exclusively on certain (not all) styles of Kemper Manifold Trailers. Consequently, many customers will not be affected.

ISSUE: Kemper Valve and Fittings has become aware of the potential for a false make-up between a 3” 602 Female Union Component and a 3” 1502 Heavy Duty Wing Nut. This false make-up gives the impression that a proper, safe and leak-proof connection has been made. This may result in a connection that leaks, and/or comes apart and could cause serious injury or death.

HOW TO IDENTIFY: See below diagram on Page 2 - MIS-MATCH (Figure 1).

1) Loose or sloppy fit as a result of inadequate thread flank overlap between the nut, female, and male connection. The connection will still be drawn together. This may give the FALSE impression that a proper connection had been made.

2) Excessive thread nut overhang as depicted in the mis-match figure on the following page. This overhang is almost (3) full turns (.920 inches) past the end of the female threads.

! WARNING !
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**WARNING**

STOP and DO NOT USE if the assembled components exhibit the conditions shown above!

**CORRECTION**: The HD connection has been redesigned to totally eliminate the chance of mis-match with a 602 female connection. Identified with stamping “MNR” on nut as per diagram above RE-DESIGN (Figure 1).

**WHAT TO DO**: If you have these components in use or in stock, take immediate steps to insure that these two classes of parts are NEVER used together in an assembled connection. If you have any questions, please contact your local Kemper Sales Representative.

Voluntary Recall 120629