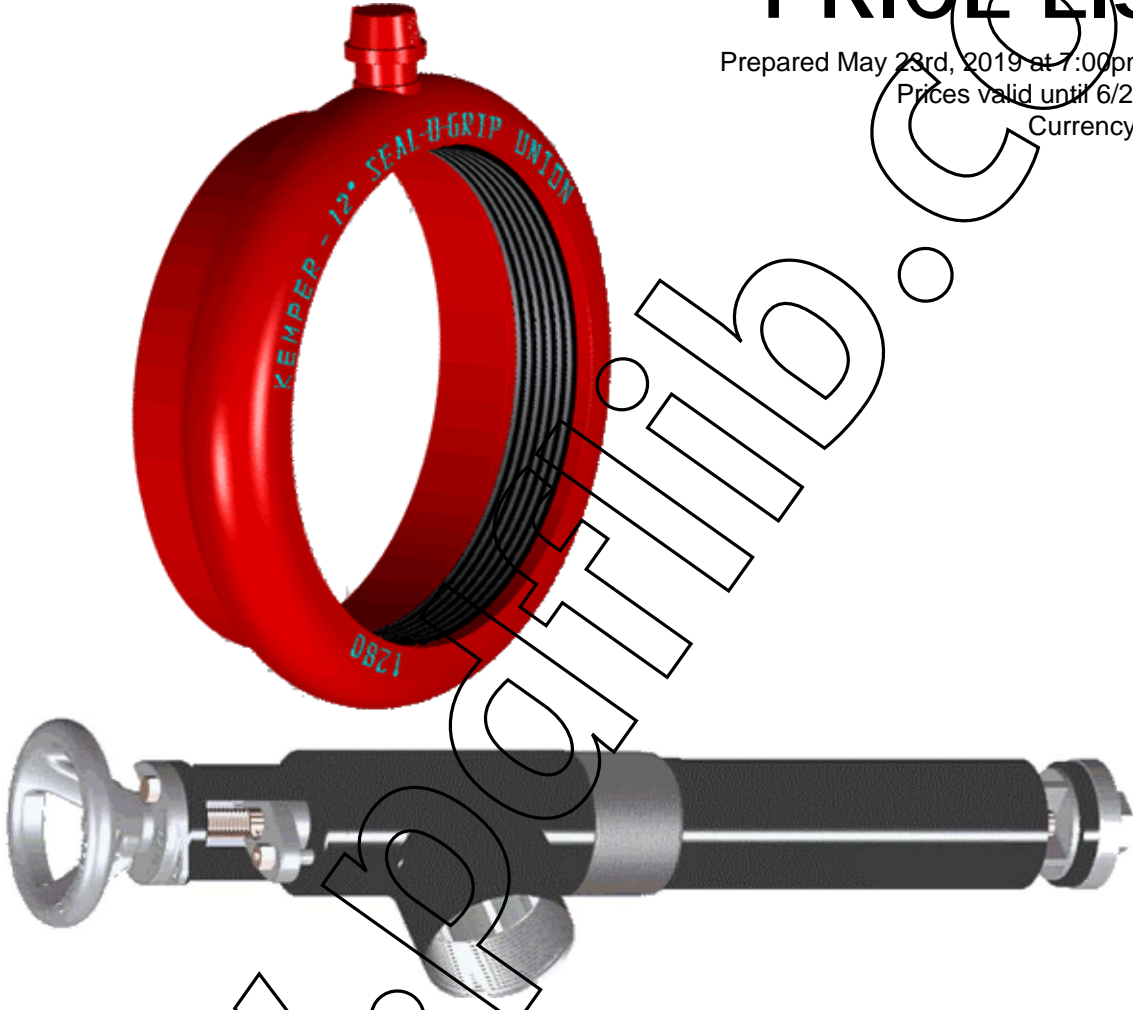


TANK UNIONS / VALVES

KEMPER
VALVE & FITTINGS CORPORATION

PRICE LIST

Prepared May 23rd, 2019 at 7:00pm CDT.
Prices valid until 6/22/2019
Currency: USD



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3	HammerSeal™ Tank Unions - for Mud Systems
4	Non - Freeze Valves - for Oilfield Storage Tanks



Seal - O - Grip Unions for Mud Tanks

LINE PIPE SIZE INCHES		PART NUMBER	WEIGHT ROUNDS	PRICE
4"	UNION COMPLETE	P480	6.2	464.20
	INFLATABLE TUBE ONLY	P480T	0.8	92.56
6"	UNION COMPLETE	P680	18.7	464.20
	INFLATABLE TUBE ONLY	P680T	1	112.48
8"	UNION COMPLETE	P880	22.9	548.50
	INFLATABLE TUBE ONLY	P880T	1.5	121.68
10"	UNION COMPLETE	P1080	30.1	707.36
	INFLATABLE TUBE ONLY	P1080T	2.4	147.84
12"	UNION COMPLETE	P1280	36.2	885.09
	INFLATABLE TUBE ONLY	P1280T	2.8	177.58
14"	UNION COMPLETE	P1480	39.9	1,111.14
	INFLATABLE TUBE ONLY	P1480T	3	261.77
16"	UNION COMPLETE	P1680	42.7	1,132.77
	INFLATABLE TUBE ONLY	P1680T	3.5	220.22

Hammerseal Unions for Mud Tanks

LINE PIPE SIZE INCHES		PART NUMBER	WEIGHT POUNDS	PRICE
3"	UNION COMPLETE	PS300A	15	761.64
	NUT	PS300N	12.4	405.76
	FEMALE SUB	PS300F	6.9	376.17
	O-RING	PS03OR	0.5	61.88
4"	UNION COMPLETE	PS400A	22	761.64
	NUT	PS400N	14.1	405.76
	FEMALE SUB	PS400F	8.5	376.17
	O-RING	PS04OR	0.5	62.50
6"	UNION COMPLETE	PS600A	32.7	813.38
	NUT	PS600N	16	471.54
	FEMALE SUB	PS600F	16.5	431.65
	O-RING	PS06OR	0.75	65.68
8"	UNION COMPLETE	PS800A	40	856.60
	NUT	PS800N	19.2	553.07
	FEMALE SUB	PS800F	20.5	518.70
	O-RING	PS08OR	1	73.63
10"	UNION COMPLETE	PS100A	51.6	1,215.86
	NUT	PS100N	28.9	656.14
	FEMALE SUB	PS100F	25	632.84
	O-RING	PS10OR	1.25	86.11
12"	UNION COMPLETE	PS120A	59.2	1,306.19
	NUT	PS120N	31.1	716.56
	FEMALE SUB	PS120F	31.4	644.96
	O-RING	PS12OR	1.5	99.94
13"	UNION COMPLETE	PS130A	-	-
	NUT	PS130N	-	-
	FEMALE SUB	PS130F	-	-
	O-RING	PS13OR	1.6	124.28
14"	UNION COMPLETE	PS140A	71.2	1,804.14
	NUT	PS140N	37.1	1,096.94
	FEMALE SUB	PS140F	31.3	1,043.85
	O-RING	PS14OR	1.75	131.51
16"	UNION COMPLETE	PS160A	92.4	3,337.72
	NUT	PS160N	47	1,852.08
	FEMALE SUB	PS160F	44.2	1,822.18
	O-RING	PS16OR	2	213.62
18"	UNION COMPLETE	PS180A	101.7	4,914.00
	NUT	PS180N	55.9	2,598.75
	FEMALE SUB	PS180F	-	2,409.68
	O-RING	PS18OR	2	288.03
20"	UNION COMPLETE	PS200A	129.3	5,577.99
	NUT	PS200N	68.6	2,949.96
	FEMALE SUB	PS200F	59.3	2,735.46
	O-RING	PS20OR	2.85	407.21

NON-FREEZE VALVES FOR STORAGE TANKS

		PART NUMBER	WEIGHT POUNDS	PRICE
	COMPLETE VALVE ASSEMBLY	N-F200	19	615.78
	VALVE BODY	N-F201	12.2	655.25
	VALVE SEAT GUIDE & RETAINER	N-F202	1	178.15
	HANDWHEEL YOKE	*N-F203	0.647	54.18
(5.08 cm)	PACKING ADJUSTMENT PLATE	N-F204	0.816	44.67
	HANDWHEEL	N-F205	2.71	109.93
2"	STAINLESS STEEL STEM	N-F206	1.652	233.64
	BRONZE STEM	NF206B	-	329.47
VALVE	STEM GUIDE KEY	*N-F207	0.3	28.86
	BUNA-N VALVE SEAT	N-F208	0.038	51.38
	BUNA-N GLAND PACKING	N-F209	0.028	29.54
	PACKING GLAND NUTS	*N-F210	0.05	3.64
	HANDWHEEL NUTS	N-F211	-	5.82
	YOKE RETAINER BOLTS	*N-F213	0.044	5.51
	COMPLETE VALVE ASSEMBLY	N-F300	27.8	694.41
	VALVE BODY	N-F201	-	-
	VALVE SEAT GUIDE & RETAINER	N-F302	2.25	195.47
	HANDWHEEL YOKE	*N-F203	-	-
(7.62 cm)	PACKING ADJUSTMENT PLATE	*N-F304	0.726	69.89
	HANDWHEEL	N-F305	2.7	132.91
3"	STAINLESS STEEL STEM	N-F306	2.8	251.78
	BRONZE STEM	NF306B	-	365.66
VALVE	STEM GUIDE KEY	*N-F207	-	-
	BUNA-N VALVE SEAT	N-F308	0.058	63.60
	BUNA-N GLAND PACKING	*N-F309	0.028	53.98
	PACKING GLAND NUTS	*N-F210	-	-
	HANDWHEEL NUTS	*N-F311	0.058	6.81
	YOKE RETAINER BOLTS	*N-F213	-	-

*Interchangeable between 2 inch, and 3 inch valves

Valves include a stainless steel stem.

Valve seats and gland packings available in Neoprene and Viton. Price on request.

Valves are available with raised face flanges. Prices on request.